





The Almond Conference



Global Marketing: Bringing the Benefits of Almonds to People Around the World

December 10, 2014





### Almonds: an amazing food

- Global cultural heritage
- Nutrient rich
- Substantiated health
- Convenient
- Portable
- An ingredient and a snack
- Tasty and crunchy
- Versatile



### **Consumer Needs and Desires are Changing**

- Rising middle class
- Drive for healthy food
- Need for convenience
- Desired taste





#### Today's Speakers

#### **Established Markets**

- Dariela Roffe-Rackind Director, Europe and Global Public Relations
- Molly Spence Director, North America

#### **Emerging Markets**

- Becky Sereno Manager, S. Korea and Interim China
- Connie Cheung Almond Account Director, Bravo Asia Advertising Agency
- Sudarshan Mazumdar Director, India





### Almond Board Global Marketing: Established Markets

Stacey Humble, ABC (Moderator) Dariela Roffe-Rackind, ABC Molly Spence, ABC





### Dariela Roffe-Rackind, ABC



#### ABC Annual Conference | EU3

December 2014



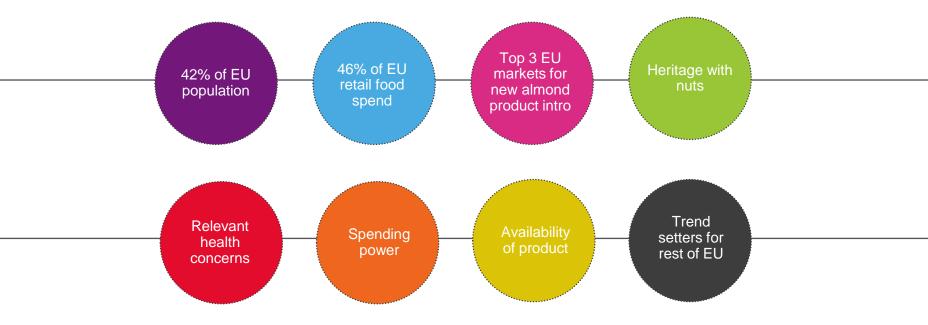


# Europe: 2nd largest region

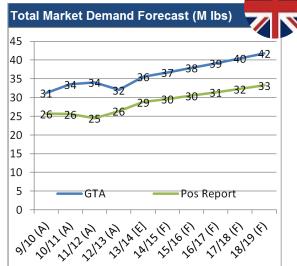
#### 2013/14 Shipments by Region



### Why EU3? France, Germany, United Kingdom

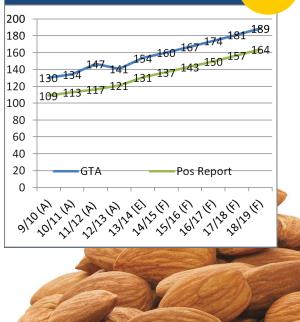


# Let's not forget about





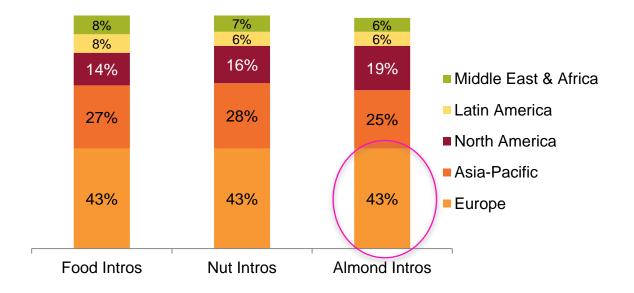






## Europe continues to dominate

#### **2013 Global Food, Nut, and Almond Introductions** Regional Share



# EUROPE DRIVES MANY GLOBAL



## Lifestyle shifts are creating common consumer needs across markets

#### MORE TIME AT WORK

#### COMMUTING

#### = DESIRE FOR CONVENIENCE

### Europeans are snacking regularly

While snacking was not historically part of the culture for many European markets, busier lifestyles have impacted the way people eat throughout Europe.

Market	Average # of Snacks per Week				
UK	14.4				
Netherlands	14.3				
Spain	13.6				
Italy	13.5				
Germany	13.2				
Sweden	12.8				
France	12.7				
Total Europe	13.4				
U.S.	15.0				



# BUT THE ALMOND SNACK MARKET IS

## **European Context: Lifestyle Shifts**

"I need to lose weight. I'm trying to get fitness back into my life."



## **Desire for natural products**



"Healthy food, to me, are whole foods that are fresh and unprocessed."

Source: UK Exploratory Focus Groups

## Trends / Market Drivers



# **Consumer Messaging Platform**

#### Almonds are a snack that is naturally satisfying and enhances my day.

- Healthy
- Wholesome
- Simple
- Pure
- Minimally processed
- "From the earth"
- "Nutrients my body needs"

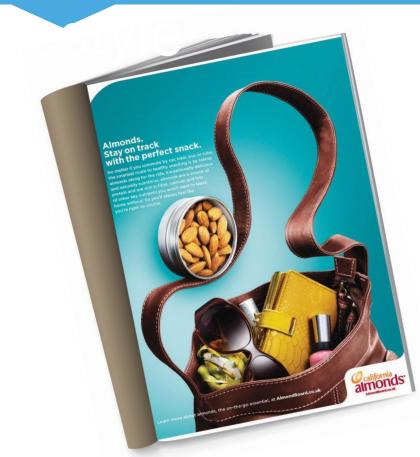
- "Doing something good"
- Satiety, "tides me over"
- Texture and crunch
- Provides energy
- Delivers valuable nutrients
- Long lasting
- Pleasure

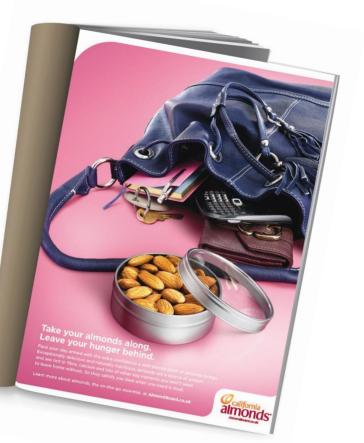
- Quick, easy, convenient
- Helps me balance, peace of mind
- No pressure
- Good for my body
- Feeling smart
- Comfortable and safe



# Meet the consumer need

# Focus on health, convenience and





### Communicate about almonds as the perfect healthy and tasty onthe-no-snack



What To Eat Now: Nuts, in moderation Expert matrituriat and author, Jan Merker, exists the sirture and flags up the



shout them being furthening or the like. But rate are quite extraordinary in they offer a pleasing combination of the food groups, as well as a range of antisety. So that while they can be high in calorine, the anticities period is considerable.

arch published last week in the New England

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with carfield and a start of the involved performance using near as well as other decousts of a Molforer mean. fast, including of we of. The possible segments for yo per cent without in the fast frames over a 1-5 year period. reduced brook of depression in adults with type a dislater

#### READ - What To East News and Institer, stacked or setends?

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#### READ - What To Eat New: amount marks

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#### The savvy snacker's secret? Eating 30 almonds a day reduces hunger pangs and doesn't cause weight gain

- People who ate 1.5oz of almonds equivalent to around 250 calories didn't end up gaining weight or eating any more throughout the day
- Eating almonds also improves Vitamin E and 'good' fat intake
- Almonds keep hunger at bay because of their monounsaturated fat, protein, and fibre content

#### By EMMA INNES

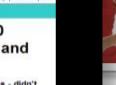
PUBLISHED: 15.10.25 October 2013 | UPDATED: 15.10.25 October 2013



Snacking has become something of a national pastime, with an estimated 97 per cent of people munching their way through at least one snack a dav

While this habit may keep hunger at bay, it's fuelling an obesity epidemic.

Now new American research may hold the answer - munching on almonds can reduce hunger without increasing weight.



chauld thelieve calorie counts? LUUD FALLS Belohnung & Benefit: Diese

Fitness-Snacks heben nicht nur

die Laune, sie

tun auch dem

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calotie coutors and just go for raw foods that are tougher to eat) Attes Autor There may be a difference between acking. what calotte counts say and how many gevel. valuence a food actually delivers - but not by much. A calorie (Real) is the amount of energy needed to value the temperature of ) kilogram of water by W. Caro lable. ues sake

A study from USDA often quered to support this argument, but which is basily dramatic, alwars that <u>diminiba</u> are less completely digested that their sceless workels and carbohydrate





parce que les apports en vitamine E étaient inférieurs au niveau recommandé dans plusieurs des groupes au début de l'étude. Mieux encore, à la fin de l'étude de 4 semaines, les apports caloriques et le poids corporel des participants ayant consommé des amandes restent similaires à ceux des sujets témoins n'avant pas consommé d'amandes, ce qui suggère que les sujets ort compensé l'énergie apportée par les amandes

Les chercheurs ont également constaté que, au cours d'une étude alimentaire de 8 heures, des réductions significatives de la sensation de fairn et

le l'envie de manger sur la journée ont été observées chez les sujets ayant consommé les amandes en tant que collation (groupes collation en milieu de matinée et collation en nilieu d'après-midi combinés) ou dans le cadre d'un repas (groupes petit-déjeuner et en per combines) par rapport aux suets tempins n'avant pas consomme d'amandes. es effets étaient plus prononcés lonsque les amandes étaient consommées en tant que lation of did or in classe is contine of an impact



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WRITE TO US

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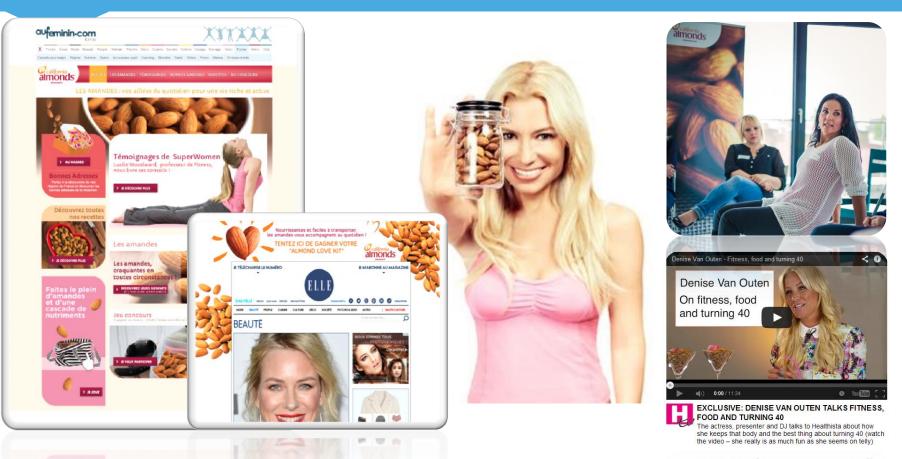
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# PARTNER WITH SPOKESPEOPLE



the video – she realiy is as much tun as she seems on telly

# TALK TO THE EXPERTS

Atmina Nutition Extension Jun 2 #ProfMattes presents research to suggest #almonds improve #satiety and suppress hunger @almondboard @BrDieteticAssoc



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Atmine Nutrition @Azmina/Luthion Jun 2 Thenk you @Almondboard for inspiring lecture by #Mattes on #snacking\_Taldabetes\_#almontp.sinecks in US make up U3 cells @BfDieteticAssoc the the the terminal states and terminal states and the terminal states and terminal states an







22 likes
thecrazykitchen Me n Den #snackhappy

ULike Comment

Kalifornia Almonds Posted by Michael Hammond (?) - 11 June &

Our dietician Lucy Jones is talking almonds and nutrition. She certainly knows her nuts. #snackhappy



Like Comment Share

eee 🖆 Emily Harvey, Jill Newton, Theresa Barrington and 5 others like this.

# **INTERACT WITH CONSUMER**



#### F Facebook



California Almondo 13 Novierday at 12.10 - up

Okay this one is easy, where are we today? #AlmondsOnTour



Like Comment Share 10 42 C 10





California Almonds 11 September · P

Happy almond harvest! Growers are deep in the midst of harvest over in California, so for the next week we'll be sharing some facts about the almond-growing community there.



will be here to answer any queries you've been harbouring about wellness and nutrition. All you have to do is make sure you log in on September 10th and post your question. Watch this space for more info. #Energy Manni



Like Comment Share Ad

# Provide inspiration & rationale to manufacturers to satisfy



# Almonds on-the-go

ealth has been main driver of the snack foods market and for many consumers it takes the form of a healthy and natural snack such as nuts, and almonds in particular.

The concept of snacking is becoming broader with a wider range of snacking occasions throughout the day. Consumers are searching the shelves for new snack foods that satisfy their desire for flavour and sustaining energy throughout the day. Growth in almond snack sales and new product introductions confirm this increase in demand.

Head of research at Innova Market Insights, Lu Ann Williams, says, "Snacking is growing - premium positioning, texture claims, on-the-go and better-for-you snacks are all increasing. In this respect, almonda are beneficial to manufacturers as they provide the possibility to incorporate various trends in one product. Almonds work well with so many flavours - sweet, salty, spicy - that it's also easy to incorporate there as an ingredient into many snack and confectionery products."

This versatility has contributed to the volume sales growth rates of almond snack nuts, which outpaced the category and nearly every other not in the UK in 2012. Both almond distribution and velocity picked up

The European snack foods industry continues to experience strong growth with sustained demand for foods that can be eaten on-the-go by time-pressed consumers

significantly in the second half of 2012 and are both close to three-year highs.

#### Snack nut analysis

Innova's recent Global New Product Introductions Report shows increases in health-based snack foods. This can also be seen in volume and value sales of mits in key European countries. According to snack mit sales analysis, the usage of nuts in snacking is very similar, particularly in UK and France.

Between 2010 and 2012, nuts in the UK and France have grown value sales through price increases (via actual increases or shifts in nut type sales) compared to volume. Almonds, on the other hand, are growing value and volume sales at the same rate - there has been a 24 per cent increase in almond snack volume sales in the UK since

2010 and nearly 20 per cent in France. In the UK, almonds are leading out sales growth and are one of just four varieties growing. The UK nut category overall is expanding distribution despite lowering total volume sales and almond distribution is growing quickly, though other outs have higher distribution. In France, 2012 almond snack mit volume sales growth far outpaced the snack nut category. Almond volume sales increased by 24 per cent with prices remaining stable, while the total category remained relatively flat at 2 per cent volume growth.

The German mat market is much larger than the markets in either France or the UK. Almonds and pistachios were the only two nuts to experience volume growth in 2012 in the country.

#### New product introductions

While sales figures show an important side of the market, manufacturers give the strongest indication of the trends through new product introductions. New research by Innova Market Insights shows that almonds are the number one out in new food prodmanufacturers as they provide the possibiliacts worldwide, having grown 148 per cent ty to incorporate various trends in one prodsince 2005 uct. The increase of almond introductions in

stuck products was substantially higher (24

per cent) than the increase for food intro-

(13 per cent) within this category in Europe

Manufacturers also have to consider how

consumers are becoming increasingly

attentive and aware of their food choic-

and credibility are now issues facing many

food producers, both from comumers and

Williams notes usage of simple, clear and

transparent labels have become mainstream.

"Clean label is not going away. The name might change a few more times, but the idea

is the same. Consumer interest in products

with simple labels that they understand is

continuing to grow, I am not saying it is

the only way to go or that there is not room

for many kinds of products, but simplicity,

natoral, clean label is here to stay," she

This has also been reported in the 2013

Empowered consumers

from 2011 to 2012.

provernationals.

confirms

ductions (8.8 per cent) and nat introductions

Almonds' taste and texture possibilities play a key role in their usage in many anack product applications. Blanched, roasted or natural, the improvement in texture or nutritional boost enhances products without overpowering them.

Brands are teaming up to create novel stacking products, enabling unusual mixes of textures and flavours. Innova found an increase in new introductions with wordings such as crispy, crunch, chewy, chunky, es. Transparency, sustainability, clean-label clusters, bites and texture. Recent examples of new product flavourings vary extensively across sweet, salty and spicy and even 'almond crunch' is being used as a flavour name in its own right.

Other snacking trends have been seen in recent introductions: · Portion packs and 100-calorie packs

- · Calories combined with satiety · Permissible indulgence
- · Free-front · 'Smart Snacking' with messages of lower saturated fat levels.
- · Fibre and dimestion claims Antioxidant association.
- - In this respect, almonds are beneficial to Sterling-Rice Group Global Perceptions



Nutritional benefits

The good news for manufacturers is that almonds are extremely nutrient dense and for every nutrient for which almonds are at least a source of, there exists the possibility of making a myriad of health claims that are associated with that specific nutrient. Almonds are a natural source of protein and fibre and contain 15 essential nutrients, including 65 per cent of the daily requirement of vitamin E. Compared to other tree nuts, gram for gram, almonds are the nut highest in protein, vitamin E, calcium, fibre, riboflavin and niacin. A recent study also suggests that adding almonds to the diet as a mid-morning snack may increase satiety, without increasing overall energy intake.

Additionally, in a recent almond study reported in the American Journal of Clinical Nutrition, researchers used a more precise method of measuring the calories in almonds. Almonds were found to have approximately 20 per cent fewer metabolisable calories than originally thought. A handful of 30g servings has just 138 calories versus the 173 calories listed.

Based on consumer demand and increases in new product introductions, a continual rise in healthy almond snack products can be expected. The wide range of almond forms and flavour possibilities is why European consumers rate almonds as being the most versatile compared to other nuts. Growing consumption and a broader range of snacking occasions is changing how manufacturers can take advantage of this category to increase snacking sales.

have manufactures can take advortige of this category to increase stacking sales.

# THE PROOF IS IN THE PUDDING

EU3 Snack Nut Category Value Sales

September 2013–August 2014

	UK			France			Germany			Total EU3		
	Sales* (€MM)	Change vs. YAG	Category Share	Sales (€MM)	Change vs. YAG	Category Share	Sales (€MM)	Change vs. YAG	Category Share	Sales (€MM)	Change vs. YAG	Category Share
Total Nuts	€ 422.6	5.0%	n/a	€ 447.1	6.9%	n/a	€ 952.6	16.0%	n/a	€ 1,822.3	11.0%	n/a
Peanuts	€ 146.8	-0.4%	34.7%	€ 122.1	3.9%	27.3%	€ 227.9	10.4%	23.9%	€ 496.8	5.4%	27.3%
Cashews	€ 91.2	9.3%	21.6%	€ 87.6	7.9%	19.6%	€ 143.2	16.3%	15.0%	€ 322.0	11.9%	17.7%
Pistachios	€ 36.8	-3.7%	8.7%	€ 87.0	0.9%	19.5%	€ 82.1	11.9%	8.6%	€ 205.9	4.1%	11.3%
Almonds	€ 33.0	23.0%	7.8%	€ 42.8	29.0%	9.6%	€ 64.8	16.9%	6.8%	€ 140.6	21.8%	7.7%
Walnuts	€ 18.4	6.6%	4.4%	-	-	-	€ 114.6	14.4%	12.0%	€ 133.0	13.2%	7.3%
Hazelnuts	-	-	-	€ 11.8	10.5%	2.6%	€ 44.5	13.2%	4.7%	€ 56.3	12.7%	3.1%
Mixed Nuts	€ 52.0	4.8%	12.3%	€ 81.3	7.6%	18.2%	€ 91.5	23.4%	9.6%	€ 224.8	12.8%	12.3%
A/O Nuts	€ 44.4	11.8%	10.5%	€ 14.4	3.4%	3.2%	€ 184.0	23.1%	19.3%	€ 242.8	19.5%	13.3%

## INDUSTRY RECOGNITION

#### PRCA AWARDS 2013 WINNER

Evaluation

Porter Novelli

How a Handful of Almonds Helped Jane to Snack Happy

12 | 11 | 2013

Frank Inglas







# WHAT'S NEXT?

# THERE'S STILL A LOT OF

And although top-of-mind awareness of almonds improved 2% points since 2012, it remains low overall at 7%.

Almond Awareness: First Mention									
	2007	2010	2012	2014	Change vs. YA				
UK	5%	6%	6%	9%	+3%				
Germany	2%	1%	1%	3%	+2%				
France	1%	6%	8%	9%	+1%				



# Continue to communicate about the benefits of

#### Drive Almond Snacking. Identifying the Opportunity

Emphasize good vs. bad fat & nutrient density messages to overcome weightgain concerns

Provide more compelling reasons to choose almonds as a snack



#### Molly Spence, ABC



North America Update

# • December 2014





# AMERICANS ARE CHANGING Cultural shifts don't hapver Overlight. They build slowly a sip of coconut water here, a quinoa purchase there, and suddenly the merican dist looks drastically different than it did 10 years ago.

-Coca-Cola CMO

# A NATION OF GRAZE

 97% of Americans report eating at least one snack each day, and 40% report consuming three to four snacks per day.

North Americans snack an average 2.3 times per day, up from 1.8 times per day in 2008. 99

# BETWEENA MEALANDA SNACK IS BLURRING

# Food and beverage choices er SNACKING occasion



# What are people looking for in a snack?

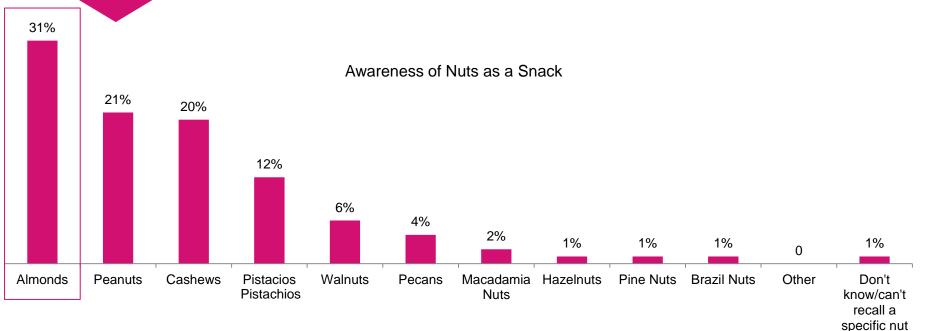
All Snacks Healthy Snacks



# Almonds are the #1 nut associated with snacking



type



# there is huge POTENTIAL

Total Snack Food Occurrences 354+ billion

Salty and Sweet Snacks, Including Nuts 113 billion

Nut Snack Occurrences 40 billion

Almond Snack Occurrences 5.3 billion











Ellen DeGeneres @TheEllenShow

I finally figured out the secret behind all of Andy's energy. It's California Almonds. ellen.tv/1cxwju2











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HOME



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ALISON SWEENEY: THE STAR TALKS FITNESS AND EATING HEALTHY MARCH 07, 2014

Glow met up with Alison Sweeney, the busy mom and host of The Biggest Loser, at the New York Palace Hotel. We chatted about her recent gig as spokesperson for the Almond Board of California, as well as how she stays motivated fit and happy



## On the pressures to be slim as an actor and in shape as a fitness personality T was able to push the skinov-actress thing a long

time ago. For me now, it's all about being healthy Being slim is a byproduct of being healthy."

# A typical day

Twork out for 45 minutes to an hour 1 do cardio four or five days a week and one day of strength training. Almost every day, I have oatmeal or Greek vogurt for breakfast. I'll mix in blueberries, agave nectar, cinnamon and slivered almonds. Lunch will be a salad with fish or chicken, with a dressing I make myself with lemon juice, olive oil and vinegar. In the afternoon, I'll have a snack, like an apple and some almond butter. I try to make sure that I have fruit after a workout. At dinner. I usually have chicken, fish or shrimp, maybe some quinoa, lots of vegetables. I do eat red meat once in a while."

## On staving on track

1 was telling Jillian [Michaels, trainer on The Biggest LoserI how I was spacking late at night She told me, 'It's not that you don't have willpower, it's that your body is tired.' You're mixing up the sign 'I must go to sleep' with 'I need sugar to keep

going.' I remember feeling so relieved in learning that. I think that a lot of our instincts are being misread because



redbo







Ashley Borden - Life Squad Quick tips from Ashley Borden, celebrity personal trainer and fitness expert



# Your 2014 fresh start! Alison Sweeney's "no-diet" diet Drop 5 pounds fast







for the Life Squad. Brought to you by California Almonds.



# Fun \*Fabulous \* Affordable D NEWS



ALISON, LA FORME ET LES AMANDES

Flave a renson interAlson Sweenes, l'an metrice de l'émission Gelperdigagne, au New York Palece Hotel, Nous yawnes, discuté de lorme physique, de motivation, de benheur et de son rouveau job de porteparale pour 'Almond Board of California'

### La prassion d'être mince guand on and commun.

«Je me suis délaite il « a longierros de cette idée que les actrices doivent être très minces lelle ique danale feuilleten Gays of our Lives depuis 1993]. Pour moli ce qui compte sujourd'hui, clest d'être en serté biavoir une belle silhouette, c'estiur peu une consequence d'être en penne santé «

### Une journée type...

- Jom'ermane de 45 à 60 minutes par jour Jollais du cardio cuatre ou cino jours par serraine et de la manculation una foi spar semaine. Presque chaque matin, je dejeune avec da gruau ou du yepourt gree. auquel (Noure des bleuers, duinestar d'acave, de la canne la et des amandes en stiernes La mick fepte pour une salade avec de poissen qui de peulet et une vinaigrette maison au de citron-vinaigre-huile dickve Dana fepries-mid. je prends une collector. contribune permient du beurre d'arrandes Jamissione aussi de boire un smoothie aus inuits après Fertreinerrant. Lespit je me leis heb tuel errent du poulet du soisson puides crevettes, parfois wedduguince, et toujours wedur tes de légumes Je mange de la vande rouge àl occasion ----

### Rester sur la bonne voie ....

- J'ai récomment corrié à Jill en Michaels. Tentraineuse de Quipert/gagnej que je prenais des collations tardle spin Elle mig dit "Cernest des derce que lumas pas de volonité, c'est pense que lon compestiatique I t'envoie uns prai pour le dire d'aller te couches maie tot tule confords evec un bescin de sucre pour rester éveillée." J'ai été tellement soulaçõe d'entendre cal le pense que beaucoup de noservier sort mal interprétées parce ouilly a une telle abondance de roumbare d'apon ble par rapport als quartile que nos corps sont génétiquement concur pour ingerer. On ne devrait per Breien editre contre sol-même. Teumentes chaves positivement, voltà la meilleure attitude à adopter.»



🖬 🎾 Share 🛛 🖾 Email











# Health

# spry

# What Do Our Favorite Food Bloggers Always Have In Their Fridge?

They've convinced us to add pickled jalepenos, anchovies, and coconut milk to our grocery list.



"Almonds live in my refrigerator at all times! Not only do they last longer, it ensures there's always a guick and delicious snack that I can grab on the go." - Gaby Dalkin, What's Gaby Cooking

# Low-Cal Comfort Food Recipes

by Spry Contributor | March 24, 2014 These nostalgic classics have all of the comfort for a fraction of the calories.



# News<sup>8</sup>Views

# **5 Sneaky Ways to Beat Sugar Cravings**

January 30, 2014 | By Tina Haupert

# Pinit Tweet Stil O Hike 1.8k

A lot of us struggle with sugar cravings-myself included. In the past, my cravings were so out of control, they wreaked havoc on my mind and body. I was tired, cranky, and dealing with acne breakouts---it wasn't pretty.

Since then, I've managed to gain control over my sugar addiction, but from time to time. I fall into patterns of overdoing it on sweet treats (who doesn't?). Instead of letting these occasional dessert binges take over my life again, I fight back with a few key strategies, which ultimately prevent my cravings from spiraling out of control.

Here are some of the ways I cut sugar from my diet, and I hope they help you, tool



## Schedule treats

For me, this means delaying any sort of sweet treat until after dinner. If I start with sugary snacks in the afternoon, for example, I end up craving them for the rest of the day. This works for me, but maybe planning an ice cream outing twice a week or a cookle splurge on Friday afternoons might work for you. One of my favorite low-calorie treats are these oluten-free almond brownies, which have fewer than 250 calories each and are oh-so-chocolaty!

Carrots 'N' Cake



## **ZUCCHINI NOODLES** & GRILLED SHRIMP

by Gaby Dalkin, BHG Contributing Food & Lifestyle Editor

Ingre	dients:
You consider the second s	Zucchini Noodles and Grilled Shrimp: 1 pound shrimp (26–30 count, peeled & de-veined) 5 medium zucchinis Kosher salt and fresi cracked black pepp 9 ½ cup halved cherry fornatoes
Dire	ctions:

In a blender combine ¼ cup sliced almonds and the remaining ingredients for the Lemon Basil Dressing. Pulse on medium until smooth, and

season with salt and pepper Place the remaining almonds in a skillet over medium high heat and toast until golden brown.

Remove from heat and set aside.

heat. Add shrimp, season with salt and pepper, and cook for 6-8 minutes until pink. Add two tablespoons of the Lemon Basil dressing and toss to combine. Transfer shrimp to a bowl.

for 1-2 minutes over medium heat until just tender. Season with salt and pepper, and then add two tablespoons of the Lemon Basil dressing. Turn heat off.

tomatoes. Top with toasted almonds and serve

whatsgabycooking.com











Heat one tablespoon of olive oil over medium high

Cut zucchini into thin, noodle-shaped strips and saute

Toss shrimp with the zucchini noodles and cherry



# Men's Fitness Men's Journal HUFFPOST HEALTHY HUFFPOST LIVING

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# Health

# Weight Loss Tips from Celebrity Trainer Gunnar Peterson: Think Like a **Boy Scout**

2. Weight Loss Tip: Always Have Some Healthy Protein with You



"I always stock my kitchen and office with almonds. Just a handful has the crunch, fiber and protein that keep me full and satisfied during the day."

Gunnar Peterson @Gunnar Ö Following #DefensiveEating=Filling up on a nutritious snack like almonds b4 a summer party! Takes the edge off! More tips: ow.ly/wiXF1 (ad)

California Almonds une 19 at 9:15am · 🕸

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A handful of almonds are an easy, convenient way to power up before a workout - "Rules to Live and Die(t) By" in the words of our friend, Gunnar Peterson, More easy tips here: http://ow.lv/x4coD

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Ö Following

Countdown to summer begins NOW!Grab a handful of #almonds before you hit the gym for a quick, nutritiuos boost: ow.ly/wiXFL (ad)

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# 

Did you know the recommended serving of almonds is one ounce, about 23 almonds? While a single ounce may sound small, it's actually a substantial, satisfying snack that can help your clients feel full between meals. To estimate a correct serving size, picture a handful, a 3" x 3" sticky note, a shot glass or a 1/4 cup. Even easier, just remember 1-2-3. I ounce = 23 crunchy almonds.









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The number of Americans with heart disease continues to increase. The good news is there are sever

BOOST THESE: Balance your cliet with noh sources of the nutnerts below. • Good Pats: Focus on monounsaturated fi CUT BACK ON THESE:

Insaturated Fets and a filterodius, executions, and some and the second second

Added Sugars: Too much added sugar can read

 Accels segars too much accels sugar centrate brigtyceride levels. Cap sugar sweetened beverages to 36 ounces a week, and be mindful of sugar stocked censels and yogurt;

Antooodance: Prices and separative are lossed of the boots sourced by a variety of colorial produce to according your intake of antooidants, which include varies and can be Annoodants are also an excellent source of vitaxen B, providing 7.4 mg par ounce of the fun

### GET THE GOOD STUFF

Fiber: Most Americans don't get enough; am for

Antioxidants: Easts and securatelying are some of the

Althronds are a fixed-standt, nutrised-trict space's with a powerful crunch that grows you long-lasting energy and actual goodbars in every handful. Every one-crunce serving of althronds bloot 23 powerds protein (60) and fiber (4g) and is an excellant source of visionm E (7.4g) and magnetize (7.6mg). With these submittees on your plats, you can ency lead to be incomed that you are making your hairs.

Scient Pic and an own suggests, build date not prover, the Leading 15 ourses of most natio, such as amonds, so period's diel invinced and the end challed and may advanted with an act of heart strategy. One serving of attracteds (2019) has the of understand fact and only by of seturated bit.







# WHAT LETS YOU BRING COUNTLESS FLAVORS TO LIFE?

# ALMONDS, OF COURSE.

These days as snack-happy consumers reach for almonds in record numbers, they're craving more flavorful ways to enjoy them, too. By adding your spicy rouch to their tasty, crunchy, heart-healthy nutrition, almonds can be indispensable to your next snack-aisle success. Learn more about the essential almond at Almonds.com/snacking.







# WHAT LETS YOU MIX IN INSTANT IRRESISTIBILITY?

# ALMONDS, OF COURSE.

Because when you're creating snacks consumers clamor for, no ingredient gives you the ability to add more goodness than almonds. They're tasty and crunchy, and they provide 6 grams of energizing protein. What's more, almonds deliver heart-healthy nutrients, making them indispensable to snacks that'll love consumers back. Learn more about the essential almond at Almonds com/snacking.

Qcalifornia almonds:

Scientific evidence suggests, but does not prove, that eating 1.5 ounces per day of most nuts, such as aimonds, as part of a diet low in saturated fat and cholesterol may reduce the risk of heart disease. One serving of almonds (28g) has 13g of unsaturated fat and only 1g of saturated fat.







# THE WAY PEOPLE CONSUME MEDIA

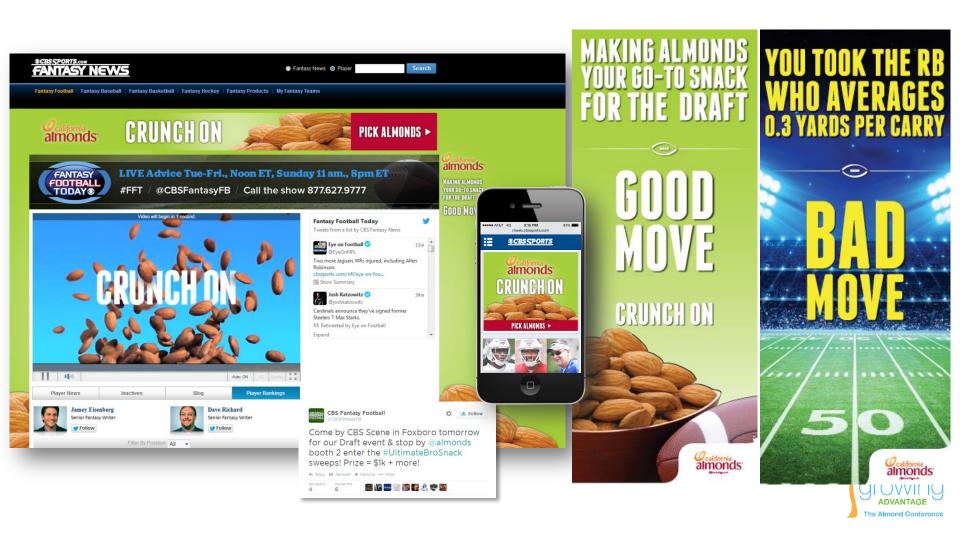
66 Assistant of the someone is consumers are on all types of media at all times.

-Anna Kassoway, Crowdtap's CMO

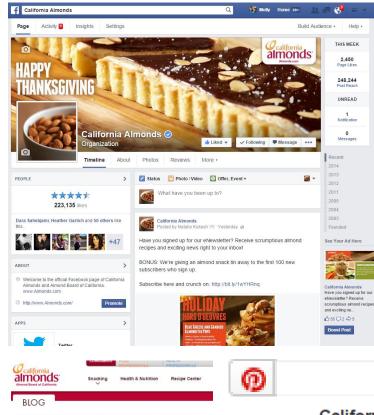
# DUAL SCR DUAL PURPOSE

# SARE SPENDING MORE TIME ONLINE

# EXPECTATIONS: INFORMATION WHERE AND WHEN THEY NEED IT







### VIDEO: A SCIENTIFIC APPROACH TO ENVIRONMENTAL STEWARDSHIP Posted November 18th, 2014

To the almost community, usualinable almond farming means relying on production practices that are economically vable and based on scientific research, common sense and a respect for the environment, neighbors and employees. We recently interviewed Gabriele Ludwig, the Almond Board's associate director of ...more »

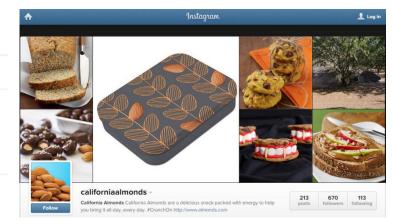
# CONGRATULATIONS TO OUR RESEARCH PARTNERS AND USDA AWARD WINNERS

Posted November 11th, 2014 by Bob Cartis Research is the foundation of the Almond Board of California's sustainable farming program. Almond growers by nature are data-driven, adapting their production operations based on what they kann from research. The success of our industry lies in this approach. But we wouldn't be able to do it without the dedication. more \*









# California Almonds

Modesto, CA

@ almonds.com

() Joined July 2012

255 Photos and videos

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C Modesto, CA - 😆 www.almonds.com

California Almonds are a delicious snack packed with energy to help you bring it all day, every day. #CrunchOn

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# LOOKING AHEAD

# CONSUMERS DEMAND TRANSPARENCY WHEN IT COMES TO FOOD

Did You Know? Sunizona Family Farms wilcox, Arizona wilcox, Eamily Farms uses heirbom

Farm Facts

# MAKING TANGIBLE COMMITMENTS TO IMPrOVE SUSTAINABILITY and address



In 2009, the U.S. dairy industry announced a commitment to reduce greenhouse gas emissions 25% by 2020 and laid out a plan to reach the goal.



In 2010, the U.S. beef industry formed the Sustainable Beef Resource Center, which provides ranchers with economic rationale and tools to adapt more sustainable practices.



# COMPANIES ARE RISING TO THE OCCASION TO CULTIVATE TRUST WITH THEIR consumers



# We are in a time of transition

# We are at the top of our game



**The Almond Conference**